13. The method according to claim 12 wherein a resin content of the first graphite sheet comprises at least 5% by weight and up to 60% by weight and a resin content of the second flexible graphite sheet comprises at least 5% by weight and up to 60% by weight.

14. The method according to claim 13 wherein the resin content of the first graphite sheet comprises about the same as the resin content of the second flexible graphite sheet.

15. The method according to claim 13 wherein the first flexible graphite sheet comprises the protrusion.

16. The method according to claim 15 wherein the second graphite sheet comprises a surface of the recess.

17. The method according to claim 12 wherein a density of the first flexible graphite sheet comprises 0.1 g/cc up to 1.5 g/cc and a density of the second flexible graphite sheet comprises 0.1 g/cc up to 1.5 g/cc.

18. The method according to claim 17 wherein a density of the first flexible graphite sheet comprises substantially the same as the density of the second flexible graphite sheet.

19. The method of claim 2 wherein step (b) comprises embossing a second sheet of resin impregnated graphite material to form the second component and further comprising bonding the first component to the second component after said assembling.

20. The method according to claim 19 wherein the bonding consists of heating up the bipolar graphite article. - -

REMARKS

The applicants respectfully request reconsideration in view of the following remarks. Claims 1-20 are now pending. No claims have been canceled. Claims 11-20 have been added to the application as part of this response.